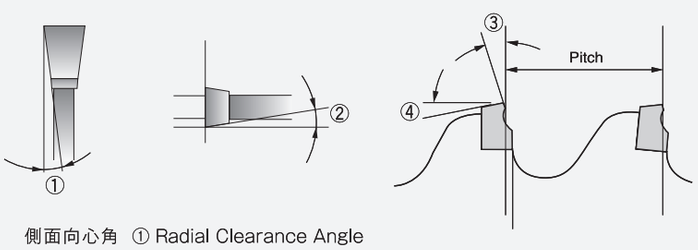
金属用ソーブレード
COLD SAW BLADE for Metal Working

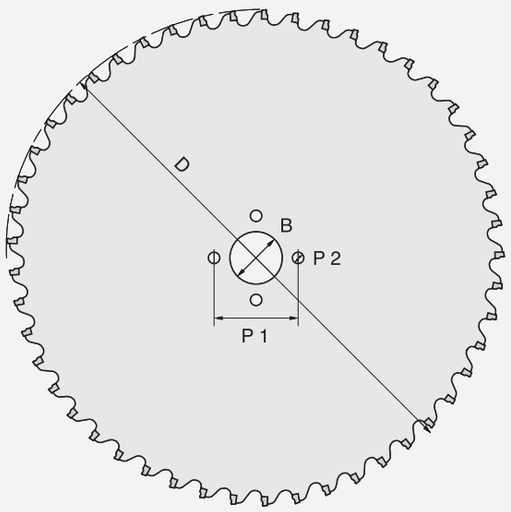
CORRESPONDENCE TABLE of diameter and number of teeth 【切削外径と墓図の対応】

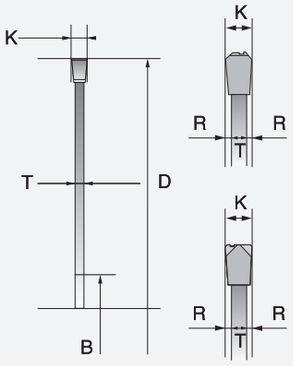
Diameter	No. of teeth	0 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 85 90 95 100 105 110 115 120 125 130 135 140 145 150 155 160 165 170 175 180
250	54	
	60	
	72	
285	60	
	72	
	80	
360	60	
	80	
	100	
420	60	
	80	
	100	
460	40	
	60	
	80	
580	60	
	80	
	100	

Radial Clearance **Side Clearance** **Saw blade Body**



側面向心角 ① Radial Clearance Angle
側面逃げ角 ② Tangential Clearance Angle
すくい角 ③ Hook Angle
先端角 ④ Top Angle





外形（D）Diameter
刃厚（K）Kerf thickness
台厚（T）Body thickness
内径（B）Bore
あさり（R）Side Clearance
ピンホールピッチ(P1)Pin Hole Pitch
ピンホール径(P2)Pin Hole Diameter